

# Work Order ID 58657

May 13, 2010 9:27:50 AM



Page 1

Item ID:	D4016-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Hinge Half, Base					
Start Date:	5/13/10	Start Qty:	9.00		Cust Item ID:	
Required Date:	5/19/10	Req'd Qty:	9.00		Customer:	
Reference:						

Approvals:	Process Plan:	<u>CL</u>	Date:	<u>10/5/12</u>	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D4016	A								

100	Cut blanks as per folio	0.00							
Bandsaw	<b>Memo</b>	0.00	<u>amk 10/05/14</u>			<u>9</u>	<u>0</u>		
Jeaspa Bandsaw	CUT BLANK 1.00" LONG								

110		0.00							
HAAS 1	<b>Memo</b>	0.00	<u>amk 10/05/14</u>			<u>9</u>	<u>0</u>		
HAAS CNC vertical machine #1	MACHINE AS PER FOLIO FA869 AND DWG								
	FOLIO REV: <u>AA</u>								
	DWG REV: <u>A</u>								
	DEBURR								

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Item ID: D4016-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Hinge Half, Base

Start Date: 5/13/10 Start Qty: 9.00



Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 9.00

Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC2- Inspect parts off machine FAI/FAIB

0.00



*only 10/05/14*

*9*

*0*

QC

Memo

0.00

Quality Control

130

QC8- Inspect parts - second check

0.00



*M.A 10/05/14*

*9*

*0*

QC

Memo

0.00

Quality Control

160

Identify as per dwg & Stock Location: *WA*

0.00



*10-5-24*

*(90) [Signature]*

Packaging

Memo

0.00

Packaging

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Item ID: D4016-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Hinge Half, Base

Start Date: 5/13/10 Start Qty: 9.00



Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 9.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/17 *[Signature]**BS 10-5-17*  
*(9)*

# Picklist Print

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Work Order ID: 58657



Parent Item: D4016-1



Parent Item Name: Hinge Half, Base

Start Date: 5/13/10

Required Date: 5/19/10

Comments: IPP REV:A NEW ISSUE 09-11-27 JLM VERIFIED BY :DD IPP Rev:B  
as per dwg REV.A DD 10.02.22 verified by:EC

Start Qty: 9.00

Required Qty: 9.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M304B1.500X1.500		Purchased	No			100	f	12.6581	0.08			



304 bar 1.50 X1.50



Location

Loc Qty

Loc Code

MAT54

12.65810368

→ 108381

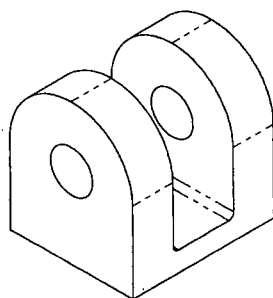
12

112752

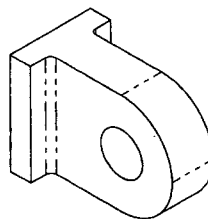
0.65810368

.757 mk 10/05/14

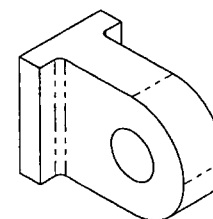




**D4016-1 HINGE HALF, BASE**



**D4016-3 HINGE HALF, LID**



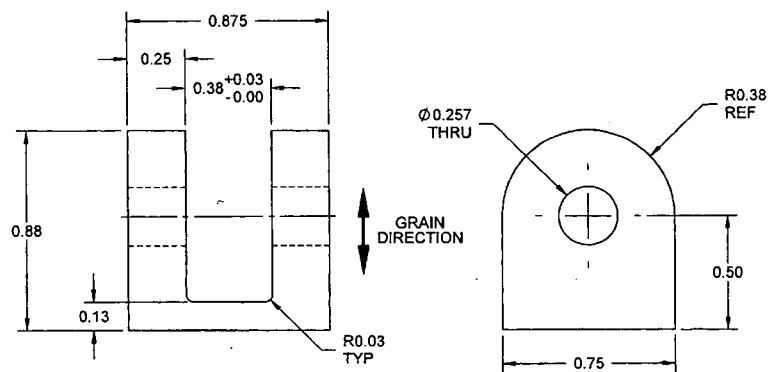
**D4016-5 HINGE HALF, LIGHT LID**

cd 1015112  
w10.58657

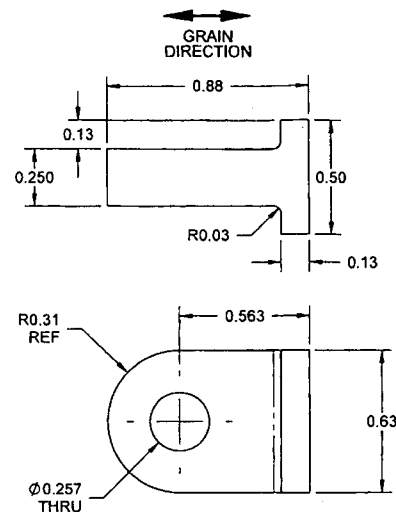
**RELEASED**  
2010-02-16  
MP

A		NEW ISSUE		JPH	10.01.29
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWN	AJS			SHEET 1 OF 2	
CHECKED	MP	DRAWING NO. D4016		TITLE	
MFG. APPR.	MP	BASKET HINGE		SCALE	
APPROVED	MP			NTS	
DE APPR.	MP				
DATE	10.01.29				

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**D4016-1 HINGE HALF, BASE**



**D4016-3 HINGE HALF, LID**

**D4016-5 HINGE HALF, LIGHT LID**

**NOTES:**

1) MATERIAL -1 & -3: 304/316 STAINLESS STEEL BAR, PER ASTM A276  
REF DART SPEC M304B

-5: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR,  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B

- 2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: NONE  
7) WEIGHT -1: 0.09 lbs  
-3: 0.04 lbs  
-5: 0.01 lbs

**RELEASED**  
2010-02-16

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	<b>D4016</b>	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>BASKET HINGE</b>	NTS
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